

5-Axis **G**series

121 ▼ 168 ▼ 217 ▼ 309 ▼ 408

W M P C



The **G-Series** adds our reliable 2-axis articulating head to the very popular Pro Series moving gantry CNC router, delivering the additional cutting angles you need within a floor-space saving platform. If your facility needs 5-axis functionality, the **G-Series** delivers production flexibility to accommodate small or large parts on a single run. The **G-Series** performs exceptionally well in customized pod-and-rail configurations, allowing for top and side machining. As a leader in large platform machining, the C.R. Onsrud team of engineers is ready to tailor a **G-Series** CNC machine to the specific needs of your manufacturing operation.

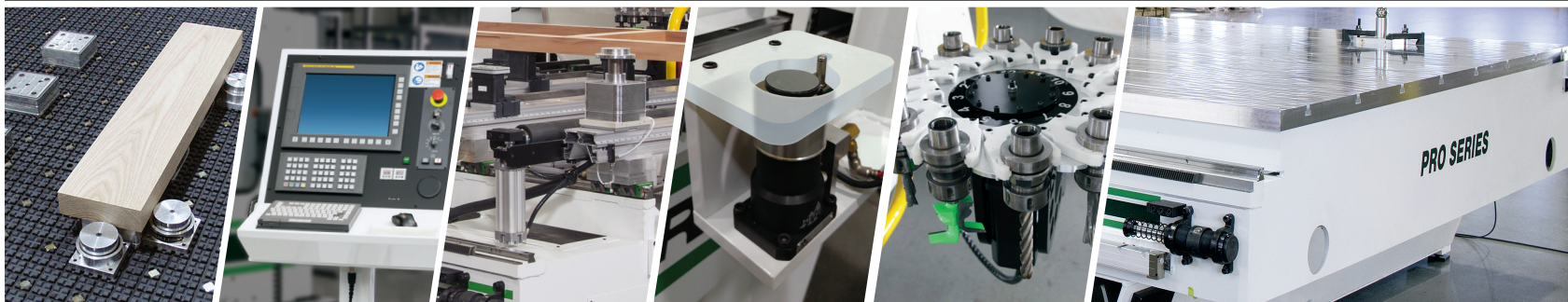


*You need CNC machines with the
speed, accuracy, reliability, durability
and flexibility to grow your business.
The G-Series delivers that and more.*

C.R. ONSRUD

AMERICAN-MADE CNC MACHINERY

Real. American. Originals.



| F121G | Table | | Overall | | | |
|-------|--------|--------|---------|--------|--------|--------|
| | Inches | Metric | | Inches | Metric | |
| | X | 121" | 3073mm | L | 219" | 5563mm |
| | Y | 60" | 1524mm | W | 128" | 3251mm |
| | Z | 29" | 737mm | H | 141" | 3581mm |

| F168G | Table | | Overall | | | |
|-------|--------|--------|---------|--------|--------|--------|
| | Inches | Metric | | Inches | Metric | |
| | X | 168" | 4267mm | L | 266" | 6756mm |
| | Y | 60" | 1524mm | W | 128" | 3251mm |
| | Z | 29" | 737mm | H | 141" | 3581mm |

| F217G | Table | | Overall | | | |
|-------|--------|--------|---------|--------|--------|--------|
| | Inches | Metric | | Inches | Metric | |
| | X | 217" | 5512mm | L | 315" | 8001mm |
| | Y | 60" | 1524mm | W | 128" | 3251mm |
| | Z | 29" | 737mm | H | 141" | 3581mm |

| F309G | Table | | Overall | | | |
|-------|--------|--------|---------|--------|--------|---------|
| | Inches | Metric | | Inches | Metric | |
| | X | 309" | 7849mm | L | 407" | 10338mm |
| | Y | 60" | 1524mm | W | 128" | 3251mm |
| | Z | 29" | 737mm | H | 141" | 3581mm |

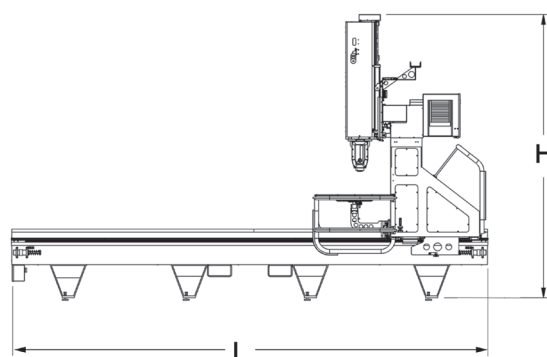
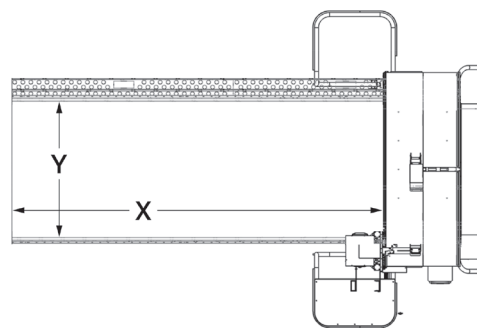
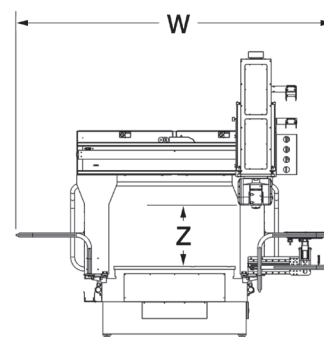
| F408G | Table | | Overall | | | |
|-------|--------|--------|---------|--------|--------|---------|
| | Inches | Metric | | Inches | Metric | |
| | X | 408" | 10363mm | L | 506" | 12852mm |
| | Y | 60" | 1524mm | W | 128" | 3251mm |
| | Z | 29" | 737mm | H | 141" | 3581mm |

Larger and Wider configurations available.

G-Series Features:

| | Standard | Optional |
|--------------------|--|--|
| Spindle (S6): | 15HP / 11kW | 24HP / 18kW, 33HP / 25kW |
| Max RPM: | 24,000 | 24,000, 20,000 |
| Control: | FANUC 31iB5 | Osai OPEN |
| Tool Management: | 12-Pos. Rotary | Up to 24 Tools |
| Material Control: | Vacuum Holding | Mechanical |
| Material Handling: | Manual | Automation |
| Additional Items: | Air Blast / Cold Air Blast Continuous C-Axis Linear Scales Multiple Spindles Rotary Axis Auto Machine Lubrication (Tool MQL) Minimum Quantity Lubrication Extended Z Height | Auto Tool Measurement Labeling Probing Robotics Integration Osync Machine Analytics Enclosure |

All features are subject to change.



Find Your Next CNC Machine @ www.cronsrud.com

120 Technology Drive • Troutman, North Carolina 28166 • 704.508.7000

C.R. Onsrud is a proud American manufacturer which designs, engineers and builds tailor-made CNC machinery