



S series

98 ▼ 122 ▼ 146

W M P C



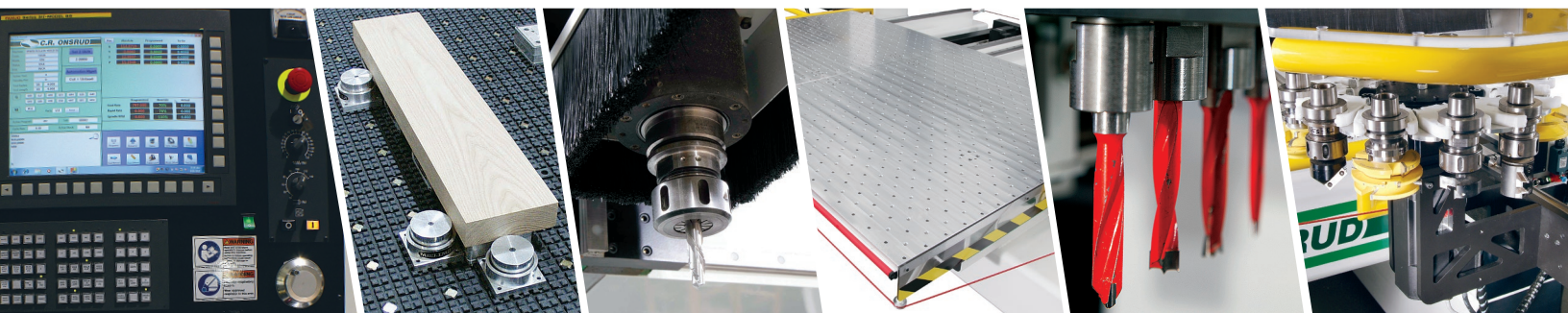
The **S-Series** is for the most demanding cutting applications - as the rigidity of a fixed bridge, and the speed/accuracy of a (ball screw driven) moving table design delivers optimal CNC performance. This stout, compact workhorse allows easy 3-sided access to the table, while delivering aggressive cycle times. The bottom line is, the **S-Series** is engineered for continuous cutting. When outfitted with optional in-feed/out-feed shuttle-tables, robotic material handling, and other high-end options, you will maximize productivity.



*You need CNC machines with the
speed, accuracy, reliability, durability
and flexibility to run your business.
The S-Series delivers that and more.*

C.R. ONSRUD
AMERICAN-MADE CNC MACHINERY

Real. American. Originals.



98S

Table

Overall

	Inches	Metric		Inches	Metric
X	97"	2464mm	L	250"	6350mm
Y	48/60"	1219/1524mm	W	123"	3124mm
Z	11"	279mm	H	88"	2235mm

122S

Table

Overall

	Inches	Metric		Inches	Metric
X	120"	3048mm	L	265"	6731mm
Y	60"	1524mm	W	123"	3124mm
Z	11"	279mm	H	88"	2235mm

146S

Table

Overall

	Inches	Metric		Inches	Metric
X	146"	3708mm	L	301"	7645mm
Y	60"	1524mm	W	123"	3124mm
Z	11"	279mm	H	88"	2235mm

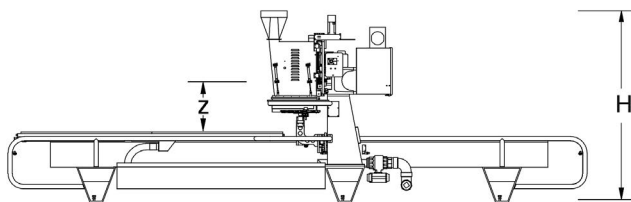
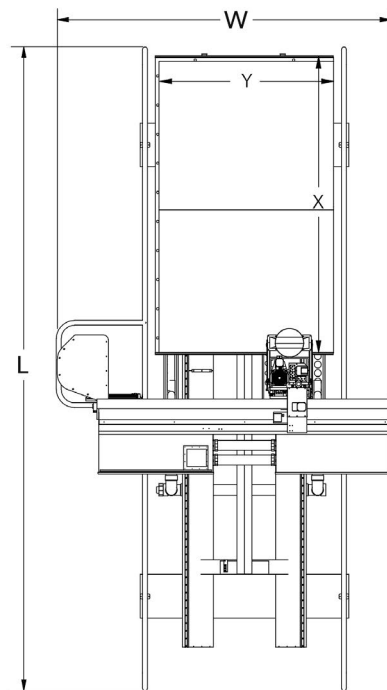
72" wide tables available.

Available in 3 or 5 Axis Configurations!

S-Series Features:

	Standard	Optional
Spindle (S6):	18HP / 13.5kW	24HP / 18kW
Max RPM:	24,000	24,000
Control:	FANUC 0i	Osai OPEN
Tool Management:	12-Pos. Rotary	(2) 12-Pos. Rotary
Material Control:	Vacuum Holding	Mechanical
Material Handling:	Manual	Automatic Infeed / Outfeed
Additional Items:	Aggregate Capable	Air Blast / Cold Air Blast
	Auto Tool Measurement	C-Axis
	Drill Block (4,9,14,18)	Enclosure
	Labeling	Robotics Integration
	Rotary Axis	Automatic Machine Lubrication
	(Tool MQL) Minimum Quantity Lubrication	

All features are subject to change.



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C.R. Onsrud is a proud American manufacturer which designs, engineers and builds tailor-made CNC machinery